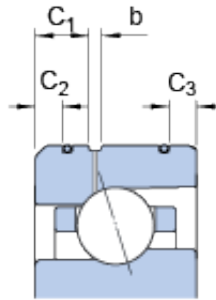
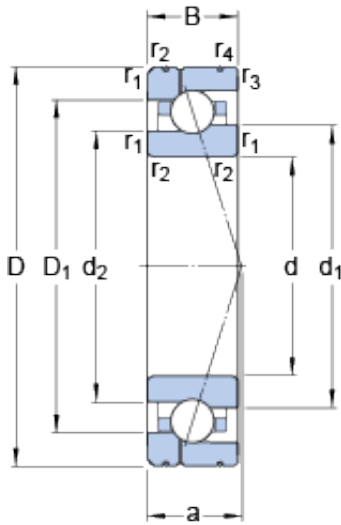




ASAHI FORGE OF AMERICA BEARING CORP.



75 mm x 115 mm x 20 mm SKF 7015
ACE/P4AL1 angular contact ball bearings

Bearing No. 7015 ACE/P4AL1

7015 ACE/P4AL1 Bearing 2D drawings and 3D CAD models

Size	115x75x20 mm
Bore Diameter	115 mm
Outer Diameter	75 mm
Width	20 mm
d	75 mm
D	115 mm
B	20 mm
d ₁	89.28 mm
d ₂	86.8 mm
D ₁	100.72 mm
b	1.6 mm
C ₁	6.1 mm
C ₂	3.4 mm
C ₃	3.4 mm
r _{1,2} - min.	1.1 mm
r _{3,4} - min.	0.6 mm
a	32.3 mm
d _a - min.	81 mm
d _b - min.	81 mm
D _a - max.	109 mm
D _b - max.	110.8 mm
r _a - max.	1 mm
r _b - max.	0.6 mm
d _n	91.5 mm



ASAHI FORGE OF AMERICA BEARING CORP.

Basic dynamic load rating - C	24.7 kN
Basic static load rating - C ₀	20.4 kN
Fatigue load limit - P _u	0.865 kN
Limiting speed for grease lubrication	14500 r/min
Limiting speed for oil lubrication	23000 mm/min
Ball - D _w	9.525 mm
Ball - z	26
G _{ref}	8.6 cm ³
Calculation factor - e	0.68
Calculation factor - Y ₂	0.87
Calculation factor - Y ₀	0.38
Calculation factor - X ₂	0.41
Calculation factor - Y ₁	0.92
Calculation factor - Y ₂	1.41
Calculation factor - Y ₀	0.76
Calculation factor - X ₂	0.67
Preload class A - G _A	220 N
Preload class B - G _B	670 N
Preload class C - G _C	1340 N
Calculation factor - f	1.1
Calculation factor - f ₁	0.99
Calculation factor - f _{2A}	1
Calculation factor - f _{2B}	1.03
Calculation factor - f _{2C}	1.06
Calculation factor - f _{HC}	1
Preload class A	161 N/micron
Preload class B	243 N/micron



ASAHI FORGE OF AMERICA BEARING CORP.

Preload class C	318 N/micron
d_1	89.28 mm
d_2	86.8 mm
D_1	100.72 mm
C_1	6.1 mm
C_2	3.4 mm
C_3	3.4 mm
$r_{1,2}$ min.	1.1 mm
$r_{3,4}$ min.	0.6 mm
d_a min.	81 mm
d_b min.	81 mm
D_a max.	109 mm
D_b max.	110.8 mm
r_a max.	1 mm
r_b max.	0.6 mm
d_n	91.5 mm
Basic dynamic load rating C	24.7 kN
Basic static load rating C_0	20.4 kN
Fatigue load limit P_u	0.865 kN
Attainable speed for grease lubrication	14500 r/min
Attainable speed for oil-air lubrication	23000 r/min
Ball diameter D_w	9.525 mm
Number of balls z	26
Reference grease quantity G_{ref}	8.6 cm ³
Preload class A G_A	220 N
Static axial stiffness, preload class A	161 N/ μ m
Preload class B G_B	670 N
Static axial stiffness, preload class B	243 N/ μ m
Preload class C G_C	1340 N



ASAHI FORGE OF AMERICA BEARING CORP.

Static axial stiffness, preload class C	318 N/ μ m
Calculation factor f	1.1
Calculation factor f_1	0.99
Calculation factor f_{2A}	1
Calculation factor f_{2B}	1.03
Calculation factor f_{2C}	1.06
Calculation factor f_{HC}	1
Calculation factor e	0.68
Calculation factor (single, tandem) Y_2	0.87
Calculation factor (single, tandem) Y_0	0.38
Calculation factor (single, tandem) X_2	0.41
Calculation factor (back-to-back, face-to-face) Y_1	0.92
Calculation factor (back-to-back, face-to-face) Y_2	1.41
Calculation factor (back-to-back, face-to-face) Y_0	0.76
Calculation factor (back-to-back, face-to-face) X_2	0.67
Mass bearing	0.65 kg